

PISTON SPEC SHEET

CUSTOMER INFORMATION

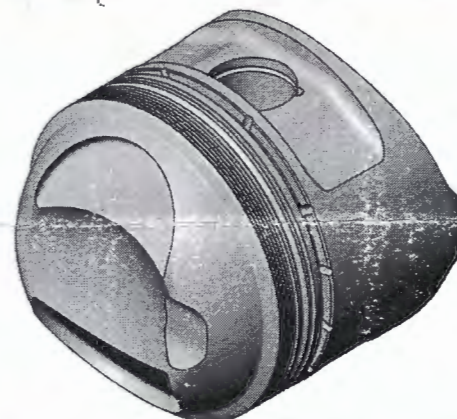
CUSTOMER NAME: Greenspeed

PO NUMBER: 19/0587

JOB NUMBER: 386845

DATE PRINTED: 1/21/2020

PART NUMBER:



ENGINE SPECIFICATION

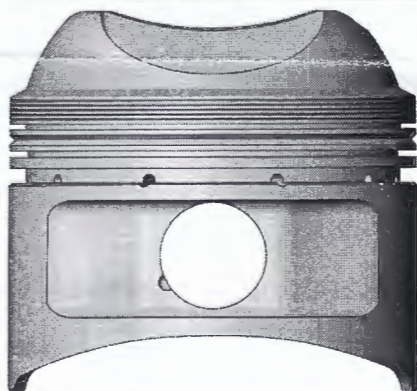
MOTOR: Citroen	HEAD: 2CV / VISA	COMP RATIO:	ROD LENGTH:
MOTOR SIZE: 652 cc	HEAD CC: 65	BLOCK HEIGHT:	TOP RING RADIAL: .109
BORE: 3.032 77	INT VALVE DIA:	GASKET THK: .032 081	2nd RING RADIAL: .127
STROKE: 2.756 70	EXT VALVE DIA:	DECK CLEARANCE:	OIL RING RADIAL: .106

PISTON SPECIFICATION

FORGING#: 6781FT/6781FT	DISH/DEPTH:	PIN DIAMETER: .787 19,99
DOMES HEIGHT: .643 16,3	CAM PROFILE: CP832XS	PIN FIT TO: .7876 20
DOMES/DISH VOL: 38.970 9	TOP LAND VOL.: -.550	PISTON TO CYL CLEAR: .0030 10,76
		PIN LENGTH: 2.250 57,15

RING DATA	GROOVE WIDTH		GROOVE DIAMETER	
	INCH	METRIC	INCH	METRIC
TOP RING	.0400	1.016	2.7730	70.4342
2ND RING	.0480	1.2192	2.7370	69.5198
OIL RING	.1110	2.8194	2.7640	70.2056

VALVE RELIEF	INTAKE		EXHAUST	
	INCH	METRIC	INCH	METRIC
POCKET DEPTH	.0790	2.0066	.1290	3.2766
POCKET ANGLE	36.000°		36.000°	
POCKET DIA.	1.6500	41.910	1.5500	39.370



COATINGS:	
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PISTON WEIGHT:	303
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COMPRESSION HEIGHT:	1.170	CENTER OF PIN TO DECK 29,72
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TURN DIA:	3.0290	78,94
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GAUGE POINT:	.500 12,7	INCHES UP FROM BOTTOM OF SKIRT
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